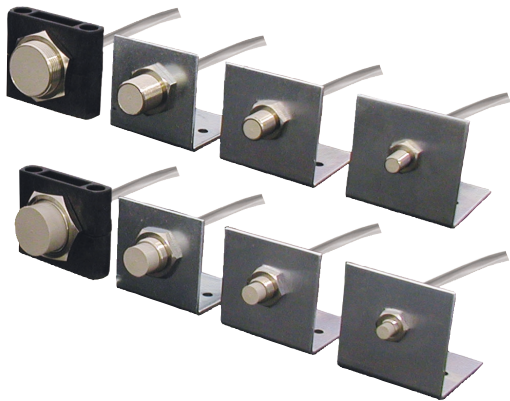


## Superior • Systems • Solutions

### 600 Series Proximity Switches

#### IMPROVED - Broader gap distances

- Non-contact sensing
- Solid-state - no moving parts
- Durable corrosion resistant metal housings
- High speed repeatability
- Short-circuit and reverse polarity protection
- Outputs CMOS compatible
- Full output signal down to zero Hz
- LED operation indicator on all models



## Product Information

### Description

Electro-Sensors' Model 600 Series Proximity Switches are active digital sensing devices that generate one pulse per pass of an actuating target within their sensing field. No direct contact with target material is necessary. Each sensor is entirely solid state with no moving parts to wear out. This provides for long life with little or no maintenance. The wide range of supply voltages to the 600 Series permits them to be directly interfaced with low voltage solid state controls, such as programmable controllers and electromechanical relay loads. All sensors are polyurethane or epoxy encapsulated and are provided complete with mounting bracket, jam nuts, and 6 feet of cable.

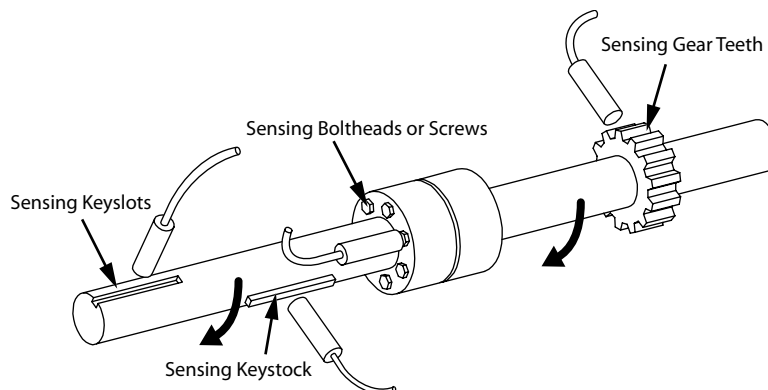
### Principle of Operation

The Model 600 Series Proximity Switches utilize an oscillator circuit to generate a high frequency field that is radiated from a coil in the tip of the sensor. When a metal object or "target" enters this high frequency field, eddy currents are induced into the target. A detection circuit immediately senses a loss of energy in the oscillator circuit. This low amplitude condition causes the solid state output from the sensor to switch. When the "target" material moves away from the sensing face of the switch, the oscillator regenerates and the switch returns to its normal state. Electro-Sensors' products bring efficiency and safety to your operations by preventing machine damage, product waste, and costly downtime.

### Typical Applications

600 Series Proximity Switches can be used in the following applications:

- Detect conductive materials
- Motion detection (keyways, bolt-heads, gears, etc.)
- Parts detection and counting
- Tool detection (broken or damaged)
- Indexing control
- Sequencing automated equipment
- Interlocking machine process control
- Drive motor stall detection
- Input to programmable controllers



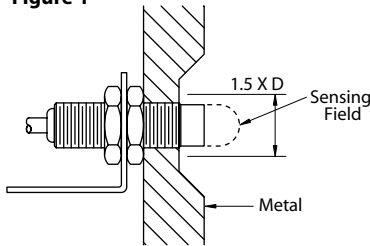
## Sensor Selection

The 600 Series offers two types of Proximity Switch Sensors: shielded and unshielded. For general purpose applications *unshielded* sensors are usually preferable to shielded because they have greater sensing range capabilities. Shielded sensors, however, have the distinct advantages of being capable of flush mounting directly into a metal surface. This permits minimum spacing between sensors, and conductive materials not directly in line with the sensor's face will not affect operation. See Figures 1 and 2.

### Unshielded Types

Require metal-free area

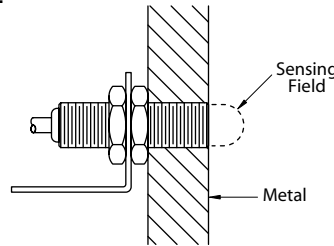
Figure 1



### Shielded Types

Flush-mount condition

Figure 2

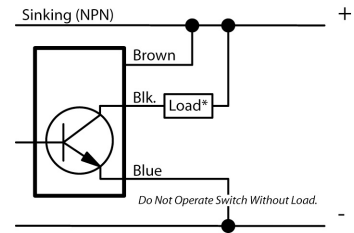


## Installation

The switch should be mounted as close as possible to the target material for best performance. Care should be taken to mount the sensor firmly in such a position as to give the sensing face the best possible view of the target material, free from conductive obstructions. The target material likewise should present as much surface area as possible to the sensor face. It is recommended that proximity switches be mounted with a vertical sensing face or looking down when possible. Metal filings or chips will not normally affect proximity sensors, but careful placement of sensors provides the most accurate results possible.

### Wiring Diagram

All Models Normally Open



**Note:** When this sensor is used as a stand alone pulse generator, an external pull up resistor(\*) must be applied across the output as shown.

Recommended Values: 2.2K Ohms or 3.3K Ohms

External resistors are not required when sensor is used with standard Electro-Sensor products.

## How to Order A Proximity Switch

1. Determine the **sensing range** required for your application. Keep in mind that the sensing ranges in the specification table are for standard targets of ferrous metal. Non-ferrous targets will reduce sensing distance.
2. Will an **unshielded** sensor work, or does your application require a **shielded** sensor because of metal objects close by or other proximity switches?
3. At **what speed** does the switch have to operate? The specification table provides this information as maximum switching Hz, or switching cycles per second.
4. Still have questions? **Call Electro-Sensors toll-free at 1-800-328-6170.**

## Specifications • 600 Series Proximity Switch

### Unshielded Sensors (Extended Range)

MODEL NO.	BODY SIZE DIAMETER		SENSING RANGE INCHES	MAX. SWITCHING Hz	BODY THREAD SIZE	BODY LENGTH	
	(MM)	(INCHES)				(MM)	(INCHES)
608	8	0.314	0.080	800	M8 x 1	30	1.18
612	12	0.472	0.200	400	M12 x 1	35	1.38
618	18	0.708	0.390	200	M18 x 1	40	1.57
630	30	1.18	0.710	100	M30 x 1.5	50	1.97

### Shielded Sensors (Suitable for Flush Mounting)

608-1	8	0.314	0.060	2,000	M8 x 1	30	1.18
612-1	12	0.472	0.080	1,500	M12 x 1	35	1.38
618-1	18	0.708	0.200	600	M18 x 1	40	1.57
630-1	30	1.18	0.390	400	M30 x 1.5	50	1.97

All outputs: Open collector current sinking (NPN) normally open

### Additional Specifications

Switching capability	±10% of rated sensing range
Hysteresis	15% max.
Input voltage range	10-30 Vdc
Ripple of DC supply	10% max.
Maximum load	200 mA
Current consumption	17 mA max.
Voltage drop	2 Vdc (switch actuated)
No load current	3 mA
Maximum duty cycle	100%
Operating temperature	-25°C to +70°C
Mounting	Jam nuts and a bracket
Cable length	6.5' of 3-conductor
Housing material	Nickel plated brass
Protection	Short circuit & reverse polarity
NEMA ratings	1, 3, 4, 6, 12 & 13

Specifications subject to change without notice.

ES-600 Rev. E